



PUSH OFF RELEASE TRANSPONDER

(Low Frequency—Small Diameter)

USER HARDWARE MANUAL

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ATTENTION – READ THIS FIRST!

All personnel involved with the installation, operation, or maintenance of the equipment described in this manual should read and understand the warnings and cautions provided below.

CAUTION!

This equipment contains devices that are extremely sensitive to static electricity. Therefore, extreme care should be taken when handling them. Normal handling precautions involve the use of anti-static protection materials and grounding straps for personnel.

WARNING!

High Voltage may be present in all parts of the system. Therefore, use caution when the electronics are removed from their containers for servicing.

CAUTION!

Operation with improper line voltage may cause serious damage to the equipment. Always ensure that the proper line voltage is used.

HARDWARE VARIATIONS AND COMPATIBILITY

The Push Off Release Transponder contains both standard and proprietary hardware. At times, EdgeTech may change the standard components due to their availability or performance improvements. Although the component manufacturers—along with their models and styles—may change from unit to unit, replacement parts will generally be interchangeable.

EdgeTech will make every effort to see that replacement components are interchangeable and use the same software drivers (if applicable). At times, however, direct replacements may not exist. When this happens, EdgeTech will provide the necessary drivers with the replacement part, if applicable.

EdgeTech may also change certain hardware per customer requirements. Therefore, portions of this manual, such as parts lists and test features, are subject to change. These sections should be used for reference only. When changes are made that affect system operation, they will be explicitly noted. Also, some options and features may not be active in the customer's unit at time of delivery. Upgrades will be made available when these features are implemented.

Contact [EdgeTech Customer Service](#) with any questions relating to compatibility.

ABOUT THIS DOCUMENT

We, the employees at EdgeTech, would like to thank you for purchasing Push Off Release Transponder—Low Frequency, Small Diameter (PORT-LF SD). At EdgeTech, it is our policy to provide high-quality, cost-effective products and support services that meet or exceed your requirements. We also strive to deliver them on-time, and to continuously look for ways to improve them. We take pride in the products we manufacture, and want you to be entirely satisfied with your equipment.

Purpose of this Manual

The purpose of this manual is to provide the user with information on the setup and use of EdgeTech's PORT-LF SD. Although this manual encompasses the latest operational features of the PORT-LF SD, some features may be periodically upgraded. Therefore, the information in this manual is subject to change and should be used for reference only.

Liability

EdgeTech has made every effort to document the PORT-LF SD in this manual accurately and completely. However, EdgeTech assumes no liability for errors or for any damages that result from the use of this manual or the equipment it documents. EdgeTech reserves the right to upgrade features of this equipment, and to make changes to this manual, without notice at any time.

Warnings, Cautions, and Notes

Where applicable, warnings, cautions, and notes are provided in this manual as follows:

WARNING!

Identifies a potential hazard that could cause injury or death.

CAUTION!

Identifies a potential hazard that could damage equipment or data.

NOTE: *Recommendations or general information that is particular to the material being presented.*

WARRANTY STATEMENT

All equipment manufactured by EdgeTech is warranted against defective components and workmanship for a period of one year after shipment. Warranty repair will be done by EdgeTech free of charge.

Shipping costs are to be borne by the customer. Malfunction due to improper use is not covered in the warranty, and EdgeTech disclaims any liability for consequential damage resulting from defects in the performance of the equipment. No product is warranted as being fit for a particular purpose, and there is no warranty of merchantability. This warranty applies only if:

- i. The items are used solely under the operating conditions and in the manner recommended in Seller's instruction manual, specifications, or other literature.
- ii. The items have not been misused or abused in any manner, nor have repairs been attempted thereon without the approval of EdgeTech Customer Service.
- iii. Written notice of the failure within the warranty period is forwarded to Seller and the directions received for properly identifying items returned under warranty are followed.
- iv. The return notice authorizes Seller to examine and disassemble returned products to the extent Seller deems necessary to ascertain the cause for failure.

The warranties expressed herein are exclusive. There are no other warranties, either expressed or implied, beyond those set forth herein, and Seller does not assume any other obligation or liability in connection with the sale or use of said products. Any product or service repaired under this warranty shall be warranted for the remaining portion of the original warranty period only.

Equipment not manufactured by EdgeTech is supported only to the extent of the original manufacturer's warranties.

RETURNED MATERIAL AUTHORIZATION

Prior to returning any equipment to EdgeTech, a Returned Material Authorization (RMA) number must be obtained. The RMA will help us identify your equipment when it arrives at our receiving dock and track the equipment while it is at our facility. The material should be shipped to the address provided in the [EdgeTech Customer Service](#) section. Please refer to the RMA number on all documents and correspondences as well.

All returned materials must be shipped prepaid. Freight collect shipments will not be accepted. EdgeTech will pay freight charges on materials going back to the customer after they have been evaluated and/or repaired.

The following steps apply only to material being returned from outside the Continental United States. Follow them carefully to prevent delays and additional costs.

1. All shipments must be accompanied by three copies of your proforma invoice, showing the value of the material and the reason for its return. If the reason is for repair, it must be clearly stated in order to move through customs quickly and without duties being charged. Whenever possible, please send copies of original export shipping documents with the consignment.
2. If the value of the equipment is over \$1000, the following Shipper's oath must be sent with the invoice. This oath can be typed on the invoice, or on a separate letterhead:

"I, _____, declare that the articles herein specified are the growth, produce, or manufacture of the United States; that they were exported from the United States from the port of _____, on or about _____; that they are returned without having been advanced in value or improved in condition by any process of manufacture or any other means; and that no drawback, or allowance has been paid or admitted hereof."

Signed _____

3. If there is more than one item per consignment, a packing list must accompany the shipment. It is acceptable to combine the proforma invoice and packing list as long as the contents of each carton are clearly numbered and identified on the invoice.
4. Small items can be shipped prepaid directly to EdgeTech by FedEx, DHL, UPS, Airborne, etc.
5. If the equipment is the property of EdgeTech (formerly EG&G Marine Instruments Division), please insure for full value.
6. Fax one invoice, packing list, and a copy of the airway bill to EdgeTech upon shipment.

CUSTOMER SERVICE

Customer service personnel at EdgeTech are always eager to hear from users of our products. Your feedback is welcome, and is a valuable source of information which we use to continually improve these products. Therefore we encourage you to contact EdgeTech Customer Service to offer any suggestions or to request technical support:

NOTE: *Please have your system Serial Number available when contacting Customer Service.*

E-mail:	service@edgetech.com
Mail:	4 Little Brook Road West Wareham, MA 02576
Telephone:	(508) 291-0057
Facsimile:	(508) 291-2491
24-Hour Emergency Technical Support Line:	(508) 942-8043

For more information please go to www.EdgeTech.com.

COMPANY BACKGROUND

EdgeTech (formerly EG&G Marine Instruments) traces its history in underwater data acquisition and processing back to 1966. EdgeTech has designed, developed, and manufactured products, instruments, and systems—for the acquisition of underwater data, including marine, estuarine, and coastal applications—for over 45 years.

The company has responded to the needs of the scientific, Naval, and offshore communities by providing equipment—such as sub-bottom profilers, side scan sonar, acoustic releases, USBL positioning systems, and bathymetric systems—that have become standards in the industry.

EdgeTech has also consistently anticipated and responded to future needs through an active research and development program. Current efforts are focused on the application of cutting-edge CHIRP and acoustic technology.

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SECTION 1: OVERVIEW

This manual describes the EdgeTech low frequency, small diameter Push Off Acoustic Release/Transponder (PORT-LF SD). This model is a lightweight, robust, and easily deployable instrument. It can function both as an acoustic release and/or transponder at depths up to 3500 meters, and with release loads up to 250 Kg.

The PORT-LF SD has been designed for use as an instrument location and recovery system on oceanographic moorings and platforms. Additionally, the precision, high-output power transponder feature makes this instrument ideal for use in long baseline (LBL) positioning and navigation systems.

The PORT uses a version of the EdgeTech's field-proven, Binary Acoustic Command System (BACS) code structure. The BACS coding structure provides 12,000 possible secure command codes. Each release is factory-programmed with its own unique command set, including ENABLE, DISABLE, and a RELEASE command. Whenever the instrument receives a Disable or Enable command, it responds with a status reply message that indicates the orientation of the instrument (tilted or not tilted).

The transponder function can be turned on or off with the ENABLE and DISABLE commands. The transponder will self-disable after 512 pings. This prevents running the batteries down if it is left enabled by mistake. The ping counter is reset to zero each time it is enabled. When disabled the transponder will not reply when interrogated. This ensures that the unit will not interfere with nearby instruments and that no battery energy will be wasted replying to spurious noise sources during the deployment. The transponder Enable / Disable command has no effect on the Release command.

The RELEASE command causes the mechanism on the instrument to rotate and to push off the threaded release link. While releasing, the PORT will ping once for every rotation of the release shaft. This provides confirmation that the shaft is turning and the release link is being pushed off. Once the threaded link is completely pushed out, the instrument is free. The RELEASE command is not affected by the state of the transponder function (enabled or disabled).

SECTION 2: SPECIFICATIONS

This section describes the specifications for the PORT-LF SD.

2.1 Mechanical Specifications

Mechanical specifications for the PORT-LF SD are as follows:

SPECIFICATION	VALUE
<i>Depth Rating</i>	3,500 m (3,828 yd)
<i>Maximum Release Threshold</i>	250 kg (550 lb)
<i>Maximum Static Load</i>	750 kg (1,650 lb)
<i>Overall Length</i>	71.8 cm (28.3 in)
<i>Main Diameter</i>	10.6 cm (4.2 in)
<i>Weight in Water</i>	2.5 kg (5.6 lb)
<i>Weight in Air</i>	7.2 kg (15.9 lb)
<i>Housing Material</i>	Type 6061 Aluminum
<i>Other Materials</i>	Delrin, Nylon, Kynar, Ultem, Neoprene 316SS
<i>Finish</i>	Hard-anodized and Epoxy-painted
<i>Release Type</i>	Mechanical (motor-driven push off)

Table 2-1: Mechanical Specifications

2.2 Printed Circuit Board (PCB)

A photo of the PCB connectors on the PORT-LF's board are shown in *Figure 2-1*:

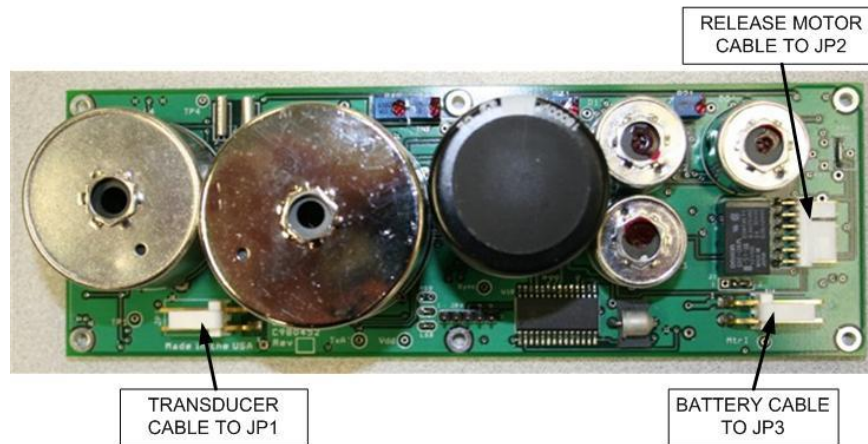


Figure 2-1: PCB Connectors

2.3 Acoustic Specifications

The acoustic specifications for the PORT-LF unit are described in the following sub-sections.

2.3.1 Command Receiver

Specifications for the command receiver are as follows:

SPECIFICATION	VALUE
<i>Sensitivity</i>	78 dB re 1 μ Pa
<i>Receiver Type</i>	Multi-stage band pass with hard-limited output (2,000 Hz / 300 Hz Bandwidths)
<i>Pulse Width</i>	22 ms
<i>Period</i>	250 ms
<i>Total Command Time</i>	9 seconds
<i>Total Lock Out Time</i>	14 s re beginning
<i>Commands Per Tone Pair</i>	2,000

Table 2-2: Command Receiver Specifications

2.3.2 BACS Command Structure

The BACS command structure consists of two 8-bit words separated by a 5-sec interval. Each word is comprised of 8 bits from a 16-bit command. The 16-bit command is a 15 bit, 11 block cyclic code with an overall parity bit appended to the end to form a 16-bit code with a minimum Hamming distance of 4 bits. Additionally, two transitions are required within each word, and no repetitions of words are allowed in a command.

2.3.3 BACS Command Coding

BACS command coding is described in the following table:

PAIR NUMBER	"0"	"1"
1	9.5 kHz	9.9 kHz
2	9.5 kHz	10.3 kHz
3	9.5 kHz	10.7 kHz
4	9.9 kHz	10.3 kHz
5	9.9 kHz	10.7 kHz
6	10.3 kHz	10.7 kHz

Table 2-3: BACS Command Coding

2.3.4 Standard Command Functions

Functions for the three standard commands are given in the table below:

COMMAND	FUNCTION
ENABLE	Enable Transponder
DISABLE	Disable Transponder
RELEASE	Activate mechanical release

Table 2-4: Standard Command Functions

2.3.5 Transponder Specifications

Specifications for the transponder are given below:

SPECIFICATION	VALUE
<i>Sensitivity</i>	80 dB re 1 μ Pa
<i>RCV Detection Jitter</i>	< 0.1 ms
<i>Interrogate Frequency</i>	11 kHz standard (others are optional)
<i>Post-Filter Bandwidth</i>	300 Hz
<i>Minimum Interrogate Pulse Width</i>	5 ms
<i>Reply Frequency</i>	12 kHz standard (other frequencies available)
<i>Reply Pulse Width</i>	10 ms
<i>Reply Source Level</i>	192 dB re 1 μ Pa @ 1 m
<i>Turnaround Time</i>	12.5 ms
<i>Lockout Time</i>	1 second

Table 2-5: Transponder Specifications

2.4 Power Supply Specifications

The PORT-LF SD uses a pack of 24 welded “AA” alkaline batteries as a power supply (*Figure 2-2*). Specifications for this battery pack are shown in the following table:

SPECIFICATION	VALUE
<i>Main Supply</i>	5V regulated
<i>Quiescent Current Drain</i>	250 μ A
<i>Design Life (@ 0° C)</i>	1.25 years
<i>Design Life (@ 0° C)</i>	10,000 replies @ 10 ms

Table 2-6: Power Supply Specifications

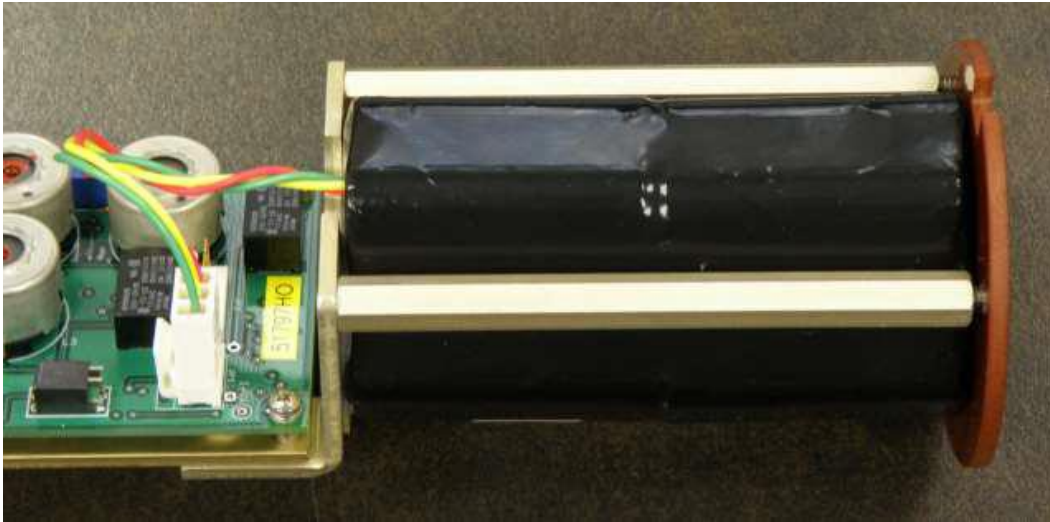


Figure 2-2: Battery Pack Orientation

2.5 Environmental Specifications

The environmental specifications for the PORT-LF SD unit are concerned with temperature as shown below:

TEMPERATURE	VALUE
<i>Operating</i>	-10° C to + 40° C (14° F to 104° F)
<i>Storage (Batteries Removed)</i>	--20° C to + 60° C (-4° F to 140° C)

Table 2-7: Environmental Specifications—Temperature

2.6 Mechanical Drawings

Mechanical drawings for the PORT-LF SD is shown below:

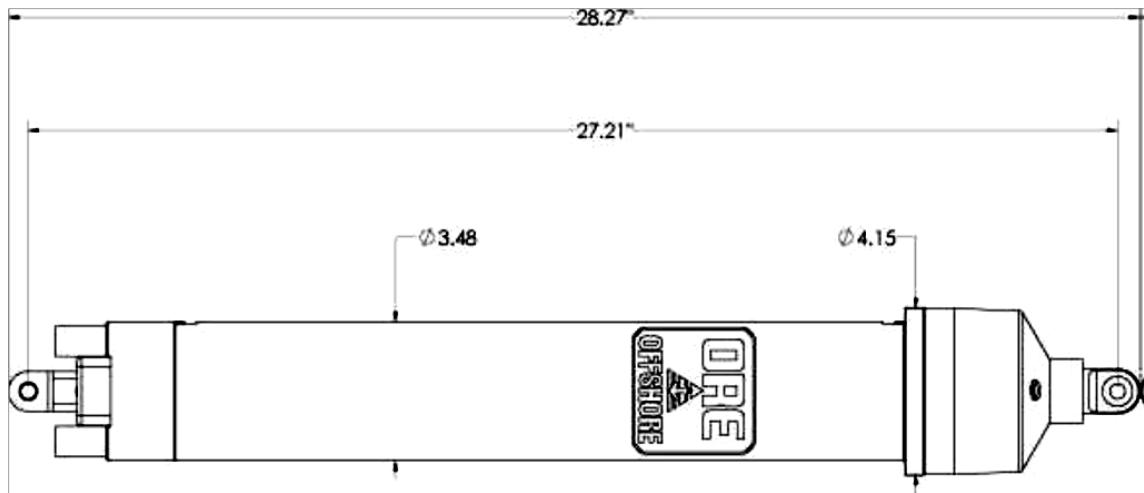


Figure 2-3: PORT-LF SD Mechanical Drawing

SECTION 3: INSTALLATION

This section contains the information relative to the basic set up of EdgeTech's Push Off Release Transponder (PORT-LF SD) including important details concerning the orientation of the unit on a mooring structure.

Note that the transponder will operate in any orientation. However, specifics of the intended deployment will mandate special installation concerns.

3.1 Acoustic

Efforts should be made to ensure that there is a clear acoustic path between the PORT-LF SD transducer and the source (typically a dunking transducer from a deck unit). Structural elements of a mooring system which have significantly different acoustic impedance than that of seawater will cause absorption or reflection of acoustic signals, which will degrade the operation of the unit. Floatation, including glass spheres, syntactic foam and plastic floats are particularly problematic. A float placed physically close to the transducer can create a blind area in the transducers beam pattern.

3.2 Mechanical

The release load is held through the top pad eye, housing, and release link. There are isolation shoulder washers on the top pad eye to prevent electrical contact with the mooring. In some installations (such as a trawl resistant bottom mooring) the unit needs to be secured to the structure. It is important to verify that the release link is not obstructed in its motion, which could prevent it from disengaging.

The release mechanism is designed for in-line loads; side loading will severely degrade performance. Generally, the release link is treated as a disposable item. It is used to electrically isolate the release from the rest of the mooring. The release link is fabricated from "Ultem", a very high strength plastic. Arbitrary choice of an alternate release link could result in jamming, galvanic corrosion, or mooring failure due to insufficient strength.

3.2.1 Bio-Fouling Prevention

Anti-fouling paint can be used to prevent bio-fouling on the housing and other external parts. However, note that the system is made of aluminum, so do not use paints that will react with it. Copper-based paints should not be used. Tin based paints may be used. Furthermore, using plenty of grease is an important consideration for instruments deployed for long periods. Apply grease to the threaded release shaft. EdgeTech recommends using a silicone-based grease.

3.3 Status Reply

The PORT-LF SD is equipped with sensors that monitor the tilted or not tilted orientation of the system and release shaft rotation. This information allows the unit to send a coded status reply, based on the instruments orientation and to emit one ping each time the release shaft completes a rotation. The tilt status is useful for ascertaining whether the mooring or platform that has been deployed and/or has landed as planned. At the end of a deployment, the information is useful in determining whether forces such as strong currents or trawl activity have affected the mooring or platform. The status reply indicates one of two states:

- "upright (within 45° of upright)"
- "tilted (more than 45° from upright)"

After a disable or enable command has been received, the unit transmits a series of pings encoded as follows:

PATTERN	STATUS
<i>15 pings at 2 second intervals</i>	"upright"
<i>7 pings at 2 second intervals</i>	"tilted"

Table 3-1: Status Reply Meanings

The tilt sensor is a 45° mechanical switch that is mounted on the release circuit board assembly. In the standard instrument configuration, with the release mechanism down, the unit is defined as "not tilted". For applications requiring a narrower maximum allowable angle of tilt optional tilt switches are available. The switch can also be installed at different angles to change the standard orientation.

SECTION 4: OPERATING INSTRUCTIONS

This section of the manual covers instructions for normal operations, including turning on the instrument, opening and closing the housing, air acoustic tests, and post deployment considerations.

4.1 Turning on the Unit

The Push Off Release Transponder (PORT-LF SD) is carefully tested and shipped from the factory with a new battery pack installed (battery packs are disconnected unless otherwise requested). To use the PORT-LF SD, all that is required is opening the housing, plugging in the battery (which is JP3 on the electronics board), and then closing and purging the housing.

4.1.1 Opening the Housing

To open the housing:

1. Remove the anti-rotation block from the release end of the instrument (Black Delrin block that keeps the release link from turning) by unscrewing the two nylon screws that hold it in place.
2. Pull the purge port plug out of the end cap (under the anti-rotation block).
3. Remove the Kynar retaining rod (white plastic rod) from the transducer end of the housing. (Simply pull the rod out and away from the housing).
4. Gently pull the transducer end cap free from the housing. You may need to work it side-to-side to get it started, but once the initial resistance is overcome, the transducer should slide out easily.

CAUTION!

Separate the transducer end from the housing by gently pulling them apart. Be careful not to scratch the housing throat when pulling the assembly from the tube. The main electronics and battery pack assembly is connected to the transducer end cap. Carefully slide the assembly out enough to plug the connector from the battery pack into the electronics board if you are turning the system on.

5. If you are servicing o-rings, or you simply wish to inspect the release end, then slide the transducer and electronics assembly out enough to disconnect the cable from (JP2) which goes to the motor.
6. To remove the release end cap, pull the Kynar rod from the release end of the housing and then gently pull the end cap off.

4.1.2 Applying Power

The electronics assembly and battery pack are mounted to an aluminum plate that is attached to the transducer end cap.

1. If the transducer cable (JP1) has been disconnected from the electronics assembly, plug it back into its header on the circuit board.
2. The battery pack has a lead wire with a connector on it; simply plug this connector into the header (JP3) on the circuit board.

The PORT will ping once after it has powered up and the transponder will be enabled.

4.1.3 Closing the Housing

To close the housing:

1. Make certain that the O-rings and O-ring surfaces are clean and lightly greased (use only silicone grease).
2. As the O-ring enters the housing bore, firm but gentle pressure must be applied to seat the end cap fully against the housing.
3. Gently guide the release end cap and motor assembly back into the housing, taking care not to damage the sealing surface of the housing or pinch any cables. Be sure to align the orientation key while inserting it. While holding the end cap in place insert the Kynar retaining rod back into the slot. Continue inserting the rod until it comes out the other end of the slot.
4. After connecting the motor cable gently guide the electronics assembly back into the housing, taking care not to damage the sealing surface of the housing or pinch any cables. Be sure to align the orientation key to the housing. While holding the end cap in place insert the Kynar retaining rod back into the slot. Continue inserting the rod until it comes out the other end of the slot.
5. Install the release link (Ultem plastic threaded link) by threading it on to the shaft. The shaft should have a light coating of silicone grease applied, the release link should be screwed on all the way, then backed off 1/8 to 1/2 a turn. At this point it is good practice to perform an air

acoustic test of the system by running through the command set for the PORT-LF SD (See section 3.3).

6. Replace the purge port plug and the anti-rotation block using the two nylon screws.
7. Purge the instrument as per the following section.

4.1.4 Leak Detection and Condensation Prevention

EdgeTech's releases are provided with a 3/8-inch diameter purging port on the bottom (release end) end cap. The recommended procedure for preparation of the instruments atmosphere is as follows. The procedure assumes that the user has a vacuum pump, dry nitrogen gas cylinder and compound pressure/vacuum gauge all arranged on a manifold setup.

1. Verifying that all other (other than the purge port) o-ring seals have been cleaned, lubricated and assembled.
2. Prepare the purge port plug for installation by cleaning and greasing it, the plug must be ready for immediate insertion.
3. Insert a purge port adaptor and draw a -3 PSIG vacuum, do not exceed -3 PSI.
4. Close the manifold valve to the instrument and allow the instrument to sit of for 15 minutes. Check the gauge afterwards and verify that the vacuum did not change. This step is done to detect gross o-ring problems (cut or missing).
5. Open the valve to the instruments purge port and:
 - a. Backfill the housing with dry nitrogen gas, do not exceed +5 PSIG.
 - b. Draw a -3 PSIG vacuum on the instrument, do not exceed -5PSIG.
 - c. In humid environments you should repeat this process up to four times.
 - d. After drawing the final vacuum in this process, quickly insert the purging plug before the -3 PSIG vacuum is lost.
6. Secure the purge plug with the anti-rotation block and nylon screws.

CAUTION!

When purging the instrument, be careful not to draw more than -5 PSIG vacuum. Exceeding this figure can damage the batteries which in turn can result in instrument failure. If a purging set up is not available, then place a desiccant pack inside the housing to help reduce moisture.

4.2 Arming the Instrument

The release mechanism is easily armed. Items required for arming are one release link, silicone grease, and a flat blade screwdriver.

1. Make certain that the release shaft is free of debris and is not damaged.
2. Grease the threads on the shaft and inside the link with silicone grease.
3. Thread the release link on to the shaft until it bottoms out, then unscrew it $\frac{1}{4}$ turn.
4. Install the anti-rotation block using two nylon screws.
5. If you wish to test the release then send the release command. When the unit receives this command it will rotate the release shaft and push off the link.

4.3 Acoustic Air Testing

This section describes the acoustic air testing to ensure proper function of the unit before deployment.

4.3.1 Setup

The specific acoustic impedance of air is quite different from that of seawater, which renders the transducer a far less efficient receiver when out of water. For this reason, it is necessary to place the source (deck unit transducer or speaker) within a meter or two of the PORT transducer, with no obstructions to the acoustic path. Depending on the environment, some experimentation may be necessary to find a suitable location.

4.3.2 Tests

For the following tests, it will be necessary to have the proper six digit commands unique to the unit being tested. If it appears that commands are not getting through, verify that the serial number of the unit being tested matches that on the sheet of command codes.

1. Using a deck unit, ascertain whether the PORT-LF SD is enabled or disabled by interrogating it if the unit has just be powered up it will be enabled. Unless otherwise specified, the PORT will be shipped from EdgeTech, with the interrogate frequency tuned to 11 kHz and the reply frequency set to 12 kHz.
2. Using the deck unit, send the ENABLE command. The instrument should reply with a series of pings based on the orientation (tilt) in the electronics assembly.
3. Next, send the RELEASE command and the shaft should rotate through seven rotations and send 1 ping for each complete rotation. During a successful release cycle the system will transmit 7

pings. The system does not send status for the release command. If the shaft fails to turn 7 times or the cycle is somehow interrupted then the system will send the standard status message.

4. Interrogate the instrument using the deck unit set at the appropriate interrogate frequency and tuned to the proper reply frequency. It is unlikely that the deck unit will display a valid range because of the proximity of the two transducers, but you should be able to verify that the instrument transmits a reply pulse by listening to the alarm on the front panel.
5. Next, send the DISABLE command. The instrument should reply with the appropriate series of pings to indicate tilt status.
6. Now range on the instrument again with the deck unit. This time the unit should not transmit a reply pulse.
7. It is a good practice to finish up by sending the ENABLE command, so that during deployment the instrument will reply to range interrogations. If the PORT is being shipped or stored it should be disabled to conserve battery life.

The PORT should also be left disabled while deployed to conserve battery life. If the system is left enabled and it pings 512 times, it will disable itself to save battery life. Simply send the ENABLE command to use it again.

4.4 Post Deployment

After recovery, the unit should be cleaned and rinsed with fresh water to avoid salt buildup and deterioration of mechanical parts. A visual check of the housing and release mechanism should be performed to detect any signs of damage, excessive wear, corrosion, etc. If the PORT-LF SD is not to be used again soon, the unit should be turned off (follow procedure described in sub-section [4.1](#)).

If the unit is to be stored for a long period of time, the batteries should be removed. See Maintenance procedures in [SECTION 6:MAINTENANCE](#).

SECTION 5: BACS SERIES CODING

BACS codes are 16 bits long with 11 bits of information. Specifically each code is referred to as a 15, 11 block cyclic code with an overall even parity bit appended to the end. The information bits occupy the first 11 bit positions, the cyclic parity or redundant bits occupy the four positions after the information bits, and the overall parity bit occupies the last position. This particular code has good mathematical structure. The parity bits are easily calculated and a minimum Hamming distance of four bits exists between any two codes. The command timing is as follows:

1. 8 bits are sent with a period of roughly 250 ms and a pulse width of 22 ms
2. A word decode interval is 2.718 seconds
3. Following the first decode interval, a 40 ms detection window is open
4. If a detection occurs in the window, a second word decode interval occurs
5. During any of the sample gate intervals, if both "D0" and "D1" are present or if neither one is present then a command abort will occur and the command will not go through.

From the 11 information bits there are approximately 2000 unique commands for each tone pair employed. Commands composed of equal or repeated words are excluded, as are some containing very few transitions. Since there are six tone pairs available (refer to [Table 2-3](#)), over 12,000 unique commands exist. Certain ranges of these codes, which are rich in transitions, are designated as "guarded" commands; these are used for critical functions such as release

SECTION 6: MAINTENANCE

The PORT requires minimal maintenance. Pre-deployment preparations and checks, and post-deployment cleaning will fulfill most of the maintenance requirements. The important tasks are battery replacement, 'O' ring care and maintenance, and general cleaning, inspection, and lubrication of operational elements.

6.1 Battery Replacement

The PORT uses a welded battery pack made up of high-quality “AA” alkaline batteries (see [Figure 2-2](#) for orientation).

6.1.1 Battery Replacement Procedure

WARNING!

If the underwater unit has been deployed, there is the possibility of internal pressurization. Exercise extreme caution when opening the unit.

To replace the batteries:

1. Open the instrument, referring to sub-section [4.1.1](#).
2. Separate the transducer end from the housing by gently pulling them apart. Be careful not to scratch the housing throat when pulling the assembly from the tube.
3. Disconnect the motor cable from the electronics assembly (JP2).
4. Remove the two screws that hold each of the battery pack retaining brackets.
5. Remove the old battery pack and properly dispose of it.
6. Insert new battery pack on the plate and install the retaining brackets.
7. Be sure to include the small pattern flat and lock washers on the screws.
8. Assemble the instrument, refer to sub-section [4.1.3](#).

6.1.2 O-Ring Considerations

The end cap assemblies of the PORT use a standard o-ring to provide watertight integrity to the electronics housing. Under normal usage, proper care, and lubrication, the o-ring should provide several years of usage. However, like the batteries, the o-ring is an inexpensive component, which is absolutely critical to the successful operation of the entire system. It is good practice to replace the o-rings periodically, depending on frequency of use. It is essential to inspect the o-rings and sealing surfaces before and after each deployment.

Prepare the sealing surfaces for assembly by cleaning with a lint-free towel or swab, moistened if needed with alcohol. Inspect for scratches or nicks which could impair the o-ring's ability to provide a seal. Apply a light coat of o-ring lubricant (typically silicone-based grease) to the housing bore and o-ring to facilitate insertion of the end cap. Make sure the lubricant is compatible with Nitrile rubber. Inspect the o-ring for damage such as tears, dimples, or other defects in the rubber. Replace any o-ring that is questionable or old. Lightly coat the o-ring with lubricant. Protect o-rings when stretching them over large diameters (i.e., cover diameter with plastic sleeve if needed).

CAUTION

Applying too much lubricant to the o-ring can compromise the seal.

6.1.3 Additional O-Rings

There are additional o-rings that provide the watertight integrity to the housing. These are located on the purge port and release shaft. Check and replace these o-rings periodically as well.

6.2 General Cleaning and Inspection

Whenever the unit has been recovered from a deployment, the unit should be cleaned and rinsed with fresh water to avoid salt buildup and deterioration of mechanical parts. A visual check of the housing and release mechanism should be performed to detect any signs of damage, excessive wear, corrosion, etc.

6.2.1 Inspection Particulars

- Check the condition of the threaded release shaft, particularly in the area of contact with the release link.
- Check for wear, corrosion or distortion of the top pad eye (lifting eye).
- Check for corrosion of the purge plug.
- Check and replace if needed all o-rings.
- Check and replace if needed the two zinc anodes.
- Check the housing for signs of corrosion or damage to the hard coat.

6.3 Common Spares

Common spares for the PORT-LF unit are listed below along with their EdgeTech part numbers:

QTY	DESCRIPTION	EDGETECH PART #
1	Battery Pack "AA" Alkaline Battery Pack	0007569
1	Release Link	0005844
2	ORING, Endcap to Housing	0005939
2	ORING, Back-Up, Endcap-to-Housing	0005955
1	ORING, Release Shaft	0005952
1	ORING, Release Shaft Insert	0009058
2	ORING, Purge Port	0005920
2	Kynar Retaining Rod	0009623
2	Nylon Screw 10-32x1" for Anti-Rotation Block	0005381
2	Isolation Washer for Anti-Rotation Block	0007200
2	Anode	0007318
1	Adaptor, assembly, purge port	0002332
1	Purge port adaptor O-ring	0005920

Table 6-1: Common Spares

A photo of some of the basic PORT-LF SD parts is shown below:

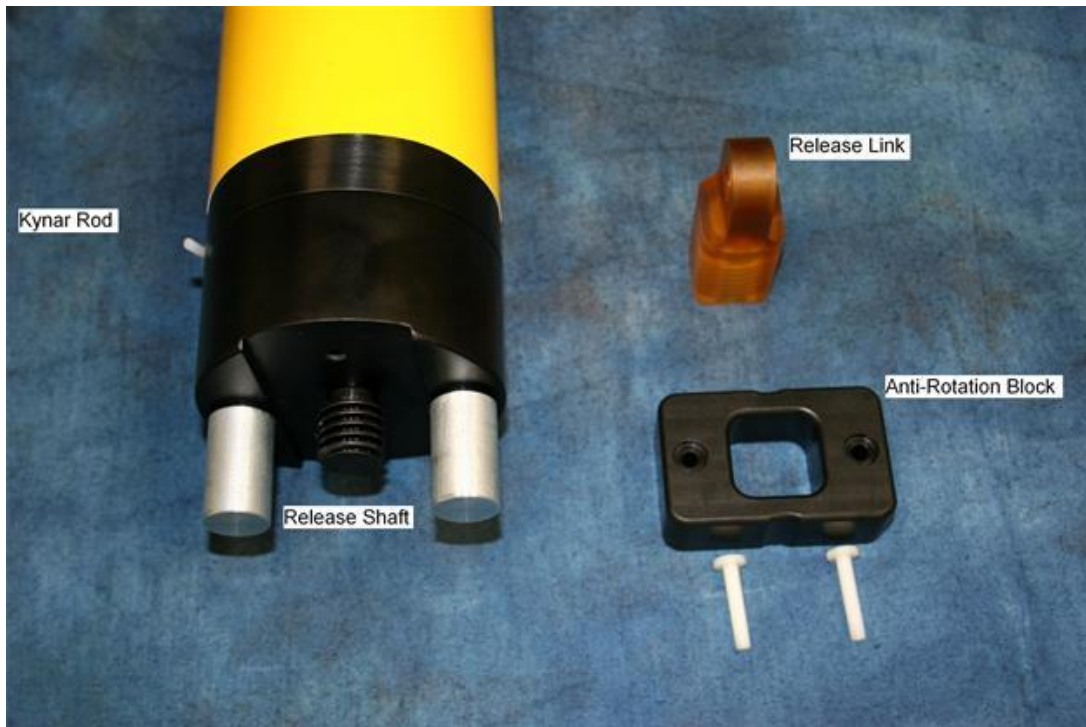


Figure 6-1: PORT-LF SD Basic Parts

▣ APPENDIX A: POP-UP OPTION

The PORT-LF SD can be shipped with an optional pop-up option. This allows the unit to float to the surface upon detaching from a payload.



Figure A-1: Pop-Up Option

A.1 Assembly

PORT-LF Pop-Up system is shipped with: one (1) bottom (line holding) cup, one (1) top (flotation) cup, one (1) PORT acoustic release, and a package containing all necessary assembly hardware. Tools needed for assembly are a 1/8 hex key allen wrench, a flat head screwdriver, and a 9/16 socket wrench set.

To assemble the Pop-Up:

1. Install top collar by inserting 316SS point set screw through the threaded hole into the notch where the pressure housing meets the transducer end cap.
2. The collar will fit in the same position regardless if the MF (flush 3.5" transducer cap) or LF (4.2" exposed potting cap). It is recommended the tapped hole in the collar should be offset away from the end cap, although reversal will not prevent proper release. The set screw should be screwed all the way in, pushing the two ends of the closure rod apart. **DO NOT OVERTIGHTEN.** The collar should be rigidly affixed when set screw is properly tightened.



Figure A-2: Installing the Top Mating Collar

3. Slide included O-Ring flexible spacer down the release and rest on mating collar.
4. The release is mated to the top cup by first sliding the release down the open channel in the flotation such that the top collar lies flush with the top of the cup.



Figure A-3: Inserting Release into the Top Cup from Above

5. The mating to the top cup is completed by installing the $\frac{1}{4}$ " thick anti-slip ring around the release and securing is with the included 316SS hose clamp. **DO NOT OVERTIGHTEN.** Over-torquing can squeeze the housing out of round compromising the o-ring seal. The anti-slip ring functions as a catch in the unlikely case the pop-up is over turned on ascent, it holds no load during standard operation.



Figure A-4: Installing Anti-Slip Ring

6. Fill bottom cup with desired line weight using proper line packing procedure. Coiling the line around the center tube should be avoided as it promotes binding during the rapid pay out after release. Affix one end to the nylon pad-eye protruding from the flotation; wind the other end out through the lip notch for future attachment to a secure fixture on bottom mooring. It recommended to use light duty tie wraps to secure line tightly to the outside of the cup utilizing the small holes lining down from the lip notch.



Figure A-5: Bolting Release to Pop-Up Bottom Cup

7. Complete assembly by sliding the 3/8 galvanized bolt through the bottom post of the pop up, through the last two links of the anchoring chain, and mating the Ultem release link in the center.
8. This connection is secured by double nutting the bolt with a split lock washer between the two nuts.

A.2 Mechanical Drawings

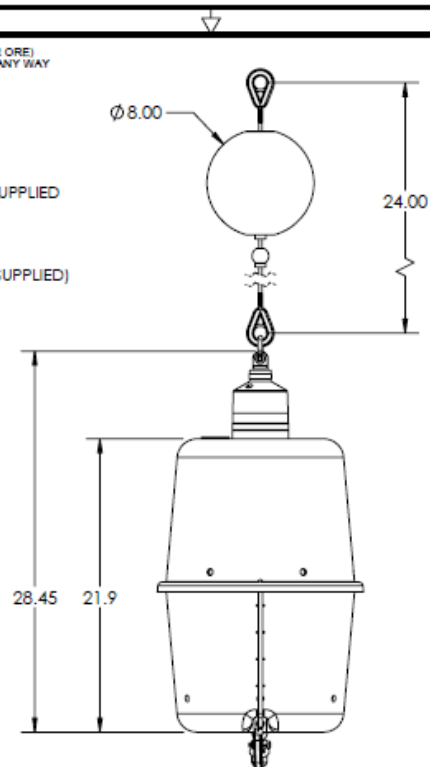
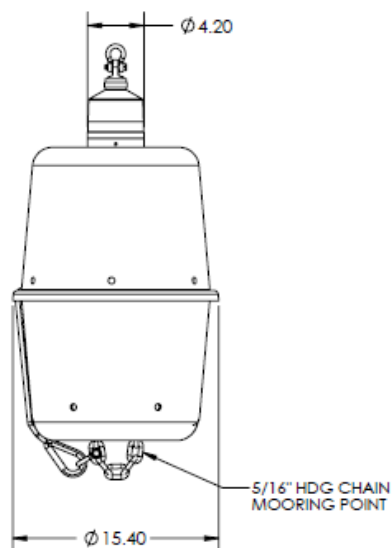
A mechanical drawing for the Pop-Up is shown on the following page.

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NOTES:

MATERIALS:

CANISTER: SYNTACTIC FOAM FILLED MDPE
TRANSPONDER: 6061 AL HARD COAT ANODIZED
LIFTING LINE: DOUBLE BRAID NYLON/AMSTEEL-BLUE®/CUSTOMER SUPPLIED
CHAIN/SHACKLE: HDG STEEL
DEPTH RATING: 200M
WEIGHT IN AIR: 42.6 LBS + WEIGHT OF LINE
EFFECTIVE BUOYANCY IN WATER AFTER RELEASE: ~ 15 LBF POSITIVE +
OPTIONAL 5 LBF BUOY (SUPPLIED)




REVISIONS				
ECR#	REV	DESCRIPTION	DATE	APPROVED
	A	RELEASED TO PRODUCTION	10/14	A.GENT

LIFTING LINE CAPACITY CHART

LINE DIAMETER	LINE LENGTH
5/8"	45M (150 FT)
3/8"	100m (325 FT)
5/16"	200M (650 FT)
1/4"	400M (1300 FT)

NOTE: SUGGESTED LINE LENGTH SET TO 2X OPERATING DEPTH



MATERIAL	UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN INCHES INTERPRET DIM AND TOL PER ASME Y14.5M-1994 THIRD ANGLE PROJECTION				APPROVALS		SIGNATURE & DATE			4 LITTLE BROOK ROAD WEST WAREHAM, MA 02576 WWW.EDGETECH.COM TEL. (508)291-0057		
					DRAWN	A. GENT	10/15/2014					
	CHECKED											
	MECH											
FINISH	TOLERANCES				ELECT			TITLE				
	DECIMALS		FRACTIONS	ANGLES			ICD PORT LF SD POP-UP 200M					
	2 PLACES	3 PLACES			SYSTEM			CADFILENAME:	DRAWING NO.	REV		
	±.010	±.005	±1/64	±0.5°				B	0015749	A		
	DO NOT SCALE PRINT				REMOVE BURRS, BREAK SHARP EDGES		SCALE					

SHEET 1 OF 1

Figure A-6: PORT-LF SD 200M Pop-up Drawing